

Impact Alloys, Inc
781-826-7299 impactalloys.com

Value added Machining Capabilities

Band Sawing

10" X 10" Capacity Cosen Horizontal MH270M Manual " UPS" Saw

13" X 13" Capacity Cosen Horizontal C300NCAutomatic
Machine holds tolerances to +/- .002" Repeat

18" X 18" Capacity Cosen Horizontal C460NCAutomatic
Machine holds tolerances to +/- .002" Repeat

32" X 32" Capacity Cosen Horizontal C800NC V-Drive Automatic
Fanuc Controlled CNC
Machine holds tolerances to +/- .002" Repeat

Plasma Cutting

170" X 70 " Capacity ESAB 2" Thk Capacity, NC Plasma Cutting

Milling Capability

26" x 14" x 18" Capacity Hurco VM1 Vertical Machine Center
16 Position Tool Changer

Software / Programming

(1) Offline CAD/CAM Work Stations and (1) Shop Floor Work Stations
PartMaker CAD Software,
Post for Ganesh C32 7 Axis Turning Center
Post for Eurotech Multi Axis Turning Center

Turning Centers

2009 Ganesh C32 7 Axis Turning Center 1.4" Capacity / 12 ft Bar Feeder

2010 Eurotech B658SLY Multi Axis Turning Center 3" Capacity Bar Feed / 12 ft
Bar Feeder

1994 Eurotech B710 Sly Multi Axis Turning Center, 2-5/8 Capacity 8" Chuck 6 ft
bar feeder

Sanding Polishing

24" Wide Capacity Timesaver Sander

Secondary Equipment includes: (1) Chop saw, 3 Drill Presses, (1) Cincinnati
Centerless Grinder, (1) 5 Ton Gantry Lift, (2) 8K Lb Fork Trucks, (1) Toyota
Tundra Deliver Truck, (1) 26K lb International Delivery Truck

**500,000 lbs Stainless Steel, High Temp Alloys, Bar,
Aerospace Alloys, Medical Quality Stainless,
and Specialty Corrosion Resistant Alloys
Bar & Plate**